



HYDROFIRE ΕΠΕ

Buildings - Industry - Marine – Waterworks
END OF AG. PANTELEIMONOS Str. (ELEONAS)
GR-12241 EGALEO,
Tel.: +30 210 3412 749-750 Fax: +30 210 3412 406
www.hydrofire.gr, email: info@hydrofire.gr



Victaulic® Grooved End Fittings



07.01



No. 20 Tee



No. 10 Elbow

1.0 PRODUCT DESCRIPTION

Available Sizes

- ¾ – 60"/DN20 – DN1500

Maximum Working Pressure

- Pressure ratings for Victaulic standard fittings conform to the ratings of Victaulic Style 177N couplings (refer to [publication 06.24](#) for more information).

Application

- Connects pipe, provides change in direction and adapts sizes or components
- Supplied with Victaulic OGS grooves
- Exclusively for use with Victaulic couplings, valves, accessories and pipe which feature ends formed with the Victaulic OGS groove profile

Pipe Materials

- Carbon steel or stainless steel

NOTE

- These fittings are not intended for use with Victaulic plain end couplings. Intended for use only in grooved piping systems. When connecting wafer or lug type butterfly valves directly to Victaulic fittings using Style 741 or Style 743 flange adapters, be sure to check disc clearance dimensions with I.D. dimension of fitting.

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

System No.		Location	
Submitted By		Date	

Spec Section		Paragraph	
Approved		Date	

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1.0 PRODUCT DESCRIPTION (Continued)

Other Fitting Styles



AGS - Advanced Groove System
from 14 – 60"/DN350 – DN1500
[Publication 20.05](#)



Ductile Iron for AWWA size pipe
[Publication 23.05](#)



Stainless Steel
[Publication 17.16](#)



XL fittings for abrasive services
[Publication 07.07](#)



Galvanized
[Publication 07.01](#) for Original Groove Fittings
[Publication 20.05](#) for AGS Fittings



Aluminum
[Publication 21.03](#)



Extra Heavy EndSeal "ES"
[Publication 07.03](#)



Shouldered Ends
[Publication 07.06](#)



Copper
[Publication 22.04](#)



Plain End
[Publication 14.04](#)



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2.0 CERTIFICATION/LISTINGS



NOTES

- When supplied as "hot dip galvanized" the following fittings are UL Classified in accordance with ANSI/NSF 61 and for use on cold +86°F/+30°C potable water service and ANSI/NSF 372: No. 10 90° Elbow, No. 11 45° Elbow, No. 12 22 ½° Elbow, No. 13 11 ¼° Elbow, No. 100 90° Long Radius Elbow, No. 110 45° Long Radius Elbow, No. 20 Tee, No. 25 Tee with Grooved Branch, No. 30 45° Lateral, No. 60 Cap, No. 50 Concentric Reducers, No. 51 Eccentric Reducers.
- The following Victaulic fittings are VdS approved: No.10 90° Elbow, No.11 45° Elbow, No.20 Tee and No.60 Cap.
- The following Victaulic fittings are LPCB approved: No.10 90° Elbow, No.11 45° Elbow, No.12 22 ½° Elbow, No.13 11 ¼° Elbow, No.30 45° Lateral, No.30-R Reducing Lateral, No.100 Long Radius Elbow, No.110 Long Radius Elbow, No.20 Tee, No.35 Cross, No.60 Cap, No.25 Reducing Tee, No.33 True Wye, No.50 Concentric Reducer, No.51 Eccentric Reducer and No.29M Tee with Threaded Branch.
- The following Victaulic fittings are FM approved: No.10 90° Elbow, No.11 45° Elbow, No.12 22 ½° Elbow, No.13 11 ¼° Elbow, No.30 45° Lateral, No.100 Long Radius Elbow, No.20 Tee, No.35 Cross, No.60 Cap, No.25 Reducing Tee and No.50 Concentric Reducer.

3.0 SPECIFICATIONS - MATERIAL

Fitting: (specify choice)

- Standard: Ductile iron conforming to ASTM A536, Grade 65-45-12.
- Optional: Segmentally welded steel as shown under nipples

Nipples: (specify choice)

- ¾ – 4"/DN20 – DN100: Carbon steel, Schedule 40, conforming to ASTM A53, Type F
- 5 – 6"/DN125 – DN150: Carbon steel, Schedule 40, conforming to ASTM A53, Type E or S, Gr. B
- 8 – 12"/DN200 – DN300: Carbon steel, Schedule 30 or 40, conforming to ASTM A53, Type E or S, Gr. B

Flanged Adapter Nipples: (specify choice)

- Class 125 Flange: Cast iron conforming to ANSI B16.1
- Class 150 Flange: Carbon steel conforming to ANSI B16.5, raised or flat face
- Class 300 Flange: Carbon steel conforming to ANSI B16.5, raised or flat face

Fitting Coating: (specify choice)

- Standard: Orange enamel
- Optional: Hot dip galvanized and others. Some fittings supplied electroplated as standard – see product specifications

Flanged Adapter Nipple Coating: (specify choice)

- Standard: None (Unfinished)
- Optional: Orange enamel, hot dip galvanized and others



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4.0 DIMENSIONS

Elbows

No. 10 90° Elbow

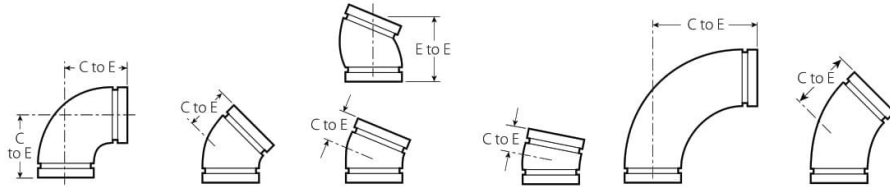
No. 11 45° Elbow

No. 12 22 1/2° Elbow

No. 13 11 1/4° Elbow

No. 100 90° Long Radius Elbow

No. 110 45° Long Radius Elbow



Standard and GSNK

Size		No. 10 90° Elbow		No. 11 45° Elbow		No. 12 22 1/2° Elbow		No. 13 11 1/4° Elbow		No. 100 90° Long Radius Elbow		No. 110 45° Long Radius Elbow	
Nominal inches DN	Actual Outside Diameter inches mm	C to E inches mm	Approx. Wgt. (Each) lb kg	C to E inches mm	Approx. Wgt. (Each) lb kg	C to E inches mm	Approx. Wgt. (Each) lb kg	C to E inches mm	Approx. Wgt. (Each) lb kg	C to E inches mm	Approx. Wgt. (Each) lb kg	C to E inches mm	Approx. Wgt. (Each) lb kg
3/4 DN20	1.050 26.9	2.25 57	0.5 0.2	1.50 38	0.5 0.2	1.63 (sw) 41	—	1.38 (sw) 35	—	2.50 (sw) 64	0.4 0.2	1.88 (sw) 48	0.3 0.1
1 DN25	1.315 33.7	2.25 57	0.6 0.3	1.75 44	0.6 0.3	3.25 ¹ 83	0.6 0.3	1.38 (sw) 35	0.3 0.1	2.88 (sw) 73	0.6 0.3	2.25 (sw) 57	0.5 0.2
1 1/4 DN32	1.660 42.4	2.75 70	1.0 0.5	1.75 44	0.9 0.4	1.75 44	0.8 0.4	1.38 (sw) 35	0.5 0.2	3.25 (sw) 83	1.1 0.5	2.38 (sw) 60	0.7 0.3
1 1/2 DN40	1.900 48.3	2.75 70	1.2 0.5	1.75 44	0.9 0.4	1.75 44	0.8 0.4	1.38 (sw) 35	0.5 0.2	3.63 (sw) 92	2.2 1.0	2.50 (sw) 64	1.3 0.6
2 DN50	2.375 60.3	3.25 83	1.8 0.8	2.00 51	1.3 0.6	1.88 48	1.2 0.5	1.38 35	1.0 0.5	4.38 111	2.5 1.1	2.75 70	1.8 0.8
2 1/2 DN65	2.875 76.1	3.75 95	3.2 1.5	2.25 57	2.2 1.0	4.00 ¹ 102	2.3 1.0	1.50 38	1.1 0.5	5.13 130	3.4 1.5	3.00 76	2.8 1.3
3 DN80	3.500 88.9	3.75 95	3.7 1.7	2.25 57	3.4 1.5	2.25 57	—	1.50 38	—	—	—	—	—
3 DN80	3.500 88.9	4.25 108	4.5 2.0	2.50 64	3.1 1.4	4.50 ¹ 114	3.1 1.4	1.50 38	2.1 1.0	5.88 149	6.0 2.7	3.38 86	4.9 2.2
3 1/2 DN90	4.000 101.6	4.50 114	5.6 2.5	2.75 70	4.3 2.0	2.50 (sw) 64	4.0 1.8	1.75 (sw) 44	2.7 1.2	—	—	—	—
4 DN100	4.500 114.3	5.00 127	7.1 3.2	3.00 76	5.6 2.5	2.88 73	5.6 2.5	1.75 44	3.6 1.6	7.50 191	12.3 5.6	4.00 102	7.3 3.3
	4.250 108.0	5.00 127	11.0 5.0	3.00 76	5.6 2.5	—	—	—	—	—	—	—	—
	5.000 127.0	5.25 (sw) 133	10.0 4.5	3.13 (sw) 79	6.0 2.7	3.50 (sw) 89	6.6 3.0	1.88 (sw) 48	4.2 1.9	—	—	—	—
5	5.563 141.3	5.50 140	11.7 5.3	3.25 83	8.3 3.8	2.88 (sw) 73	7.8 3.5	2.00 (sw) 51	5.0 2.2	9.25 (sw) 235	18.0 8.2	4.88 (sw) 124	14.8 6.7
	5.250 133.0	5.50 140	11.7 5.3	3.25 83	8.3 3.8	—	—	—	—	—	—	—	—
DN125	5.500 139.7	5.50 140	11.7 5.3	3.25 83	8.3 3.8	2.88 73	—	2.00 51	—	—	—	—	—
6 DN150	6.625 168.3	6.50 165	17.2 7.8	3.50 89	10.8 4.9	6.25 ¹ 159	12.2 5.5	2.00 51	7.0 3.2	10.75 273	30.4 13.8	5.50 140	17.4 7.9
	6.250 159.0	6.50 165	18.6 8.4	3.50 89	10.8 4.9	—	—	—	—	—	—	—	—
	6.500 165.1	6.50 165	15.5 7.0	3.50 89	9.8 4.4	3.13 79	11.4 5.2	2.00 51	7.4 3.4	10.75 (sw) 273	29.0 13.2	5.50 (sw) 140	19.0 8.6

¹ Gooseneck design, end-to-end dimension fittings in this size, contact your nearest Victaulic sales representative.

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

NOTE

- All fittings are ductile iron unless otherwise noted with an (sw) or (s).



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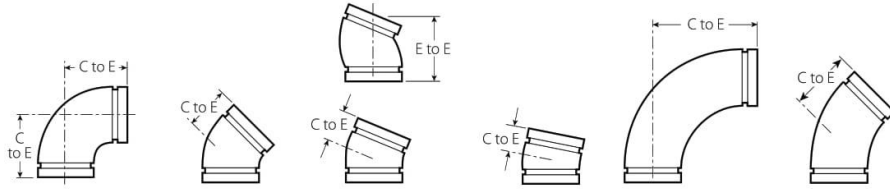


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4.0 DIMENSIONS (Continued)

Elbows

- No. 10 90° Elbow
- No. 11 45° Elbow
- No. 12 22 1/2° Elbow
- No. 13 11 1/4° Elbow
- No. 100 90° Long Radius Elbow
- No. 110 45° Long Radius Elbow



Standard and GSNK

Size		No. 10 90° Elbow		No. 11 45° Elbow		No. 12 22 1/2° Elbow		No. 13 11 1/4° Elbow		No. 100 90° Long Radius Elbow		No. 110 45° Long Radius Elbow	
Nominal inches DN	Actual Outside Diameter inches mm	C to E inches mm	Approx. Wgt. (Each) lb kg	C to E inches mm	Approx. Wgt. (Each) lb kg	C to E inches mm	Approx. Wgt. Each lb kg	C to E inches mm	Approx. Wgt. (Each) lb kg	C to E inches mm	Approx. Wgt. (Each) lb kg	C to E inches mm	Approx. Wgt. (Each) lb kg
8 DN200	8.625 219.1	7.75 197	29.9 13.6	4.25 108	20.4 9.3	7.75 ¹ 197	20.0 9.1	2.00 51	10.1 4.6	14.25 362	66.0 30.0	7.25 184	36.0 16.3
10 DN250	10.750 273.0	9.00 229	63.3 28.7	4.75 121	37.5 17.0	4.38 (sw) 111	30.0 13.6	2.13 54	11.8 5.3	15.00 381	107.0 48.5	6.25 159	57.0 25.9
12 DN300	12.750 323.9	10.00 254	74.0 33.6	5.25 133	66.7 30.3	4.88 (sw) 124	40.0 18.1	2.25 57	29.3 13.3	18.00 457	156.0 70.8	7.50 191	90.0 40.8
14 ² DN350	14.000 355.6	14.00 356	136.0 61.7	5.75 146	65.0 29.5	5.00 (sw) 127	46.0 20.9	3.50 (sw) 89	32.0 14.5	21.00 (s) 533	164.0 74.4	8.75 222	82.0 37.2
	14.843 377.0	14.84 377	149.3 67.7	6.13 156	82.0 37.2	—	—	—	—	—	—	—	—
16 ² DN400	16.000 406.5	16.00 406	171.0 77.6	6.63 168	88.0 39.3	5.00 (sw) 127	58.0 26.3	4.00 (sw) 102	42.0 19.1	24.00 (s) 610	210.0 95.3	10.00 (s) 254	100.0 45.4
	16.773 426.0	16.75 425	198.6 90.1	7.00 178	101.3 45.9	—	—	—	—	—	—	—	—
18 ² DN450	18.000 457.2	18.00 457	228.0 103.4	7.50 190	108.0 50.0	5.50 (sw) 140	65.0 29.5	4.50 (sw) 144	53.2 24.1	27.00 (s) 686	273.0 123.8	11.25 (s) 286	135.0 61.2
	18.898 480.0	18.88 480	291.0 132.0	7.83 200	141.7 64.3	—	—	—	—	—	—	—	—
20 ² DN500	20.000 508.0	20.00 508	298.0 135.2	8.25 210	138.0 62.6	6.00 (sw) 152	78.6 36.0	5.00 (sw) 127	65.0 29.5	30.00 (s) 762	343.0 155.6	12.50 (s) 318	174.0 78.9
	20.866 530.0	20.88 530	355.0 161.0	8.63 219	179.0 81.2	—	—	—	—	—	—	—	—
24 ² DN600	24.000 609.6	24.00 610	438.0 198.7	10.00 254	221.0 100.2	7.00 (sw) 178	140.0 63.5	6.00 (sw) 152	60.0 27.2	36.00 (s) 914	516.0 234.1	15.00 (s) 381	251.0 113.9
	24.803 630.0	24.80 630	545.0 247.2	10.25 261	255.2 115.7	—	—	—	—	—	—	—	—
14 – 60 DN350 – DN1500	For AGS fitting information, see publication 20.05												

¹ Gooseneck design, end-to-end dimension fittings in this size, contact your nearest Victaulic sales representative.
² For 14"/DN350 and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.
 (s) = Carbon Steel Direct Roll Groove (OGS)
 (sw) = Carbon Steel Segmentally Welded

NOTE
 • All fittings are ductile iron unless otherwise noted with an (sw) or (s).





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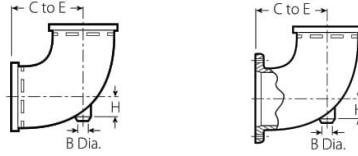
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4.1 DIMENSIONS

Reducing Base Support Elbow

No. R-10G Grv. x Grv.

No. R-10F Grv. x Flange



Size		No. R-10 Reducing Base Support Elbow			Approx. Weight Each	
Nominal inches DN		C to E inches mm	H inches mm	B Diameter inches mm	Grv. x Grv. lb kg	Grv. x Flange lb kg
6 DN150	x 4 DN100	9.00 229	1.25 32	1.50 38	19.0 8.6	33.0 15.0
	5	9.00 229	1.50 38	1.50 38	23.0 10.4	38.0 17.2
8 DN200	x 6 DN150	10.50 267	2.13 24	1.50 38	33.0 15.0	52.0 23.6
10 DN250	x 8 DN200	12.00 305	2.40 61	1.50 38	61.0 27.7	88.0 39.9

4.2 DIMENSIONS

Adapter Elbow

No. 18 90° Adapter Elbow

No. 19 45° Adapter Elbow



Size		No. 18 90° Adapter Elbow			No. 19 45° Adapter Elbow		
Nominal inches DN	Actual Outside Diameter inches mm	C to GE inches mm	C to TE inches mm	Approximate Weight (Each) lb kg	C to GE inches mm	C to TE inches mm	Approx. Weight (Each) lb kg
¾ DN20	1.050	2.25	2.25	0.5	1.50	1.50	0.5
	26.9	57	57	0.2	38	38	0.2
1 DN25	1.315	2.25	2.25	0.5	—	—	—
	33.7	57	57	0.2	—	—	—
1¼ DN32	1.660	2.75	2.75	0.9	—	—	—
	42.4	70	70	0.4	—	—	—
1½ DN40	1.900	2.75	2.75	1.1	1.75	1.75	0.9
	48.3	70	70	0.5	44	44	0.4
2 DN50	2.375	3.25	4.25	2.5	—	—	—
	60.3	83	108	1.1	—	—	—
2½ DN65	2.875	3.75	3.75	3.0	2.25	2.25	2.3
	73.0	95	95	1.4	57	57	1.0
3 DN80	3.500	4.25	6.00	5.8	2.50	4.25	5.0
	88.9	108	152	2.6	64	108	2.3
3½ DN90	4.000	4.50	6.25	8.0	5.25	5.25	8.8
	101.6	114	159	3.6	133	133	4.0
6 DN150	6.625	6.50	6.50	17.6	3.50	3.50	12.7
	168.3	165	165	8.0	89	89	5.8

NOTE

- Available with British Standard Pipe Threads, specify "BSP" clearly on order.



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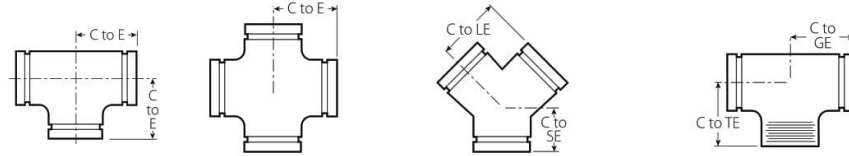
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4.3 DIMENSIONS

Tees, Crosses and True Wyes



Size		No. 20 Tee		No. 35 Cross (sw)		No. 33 True Wye (sw)			No. 29M Tee with Threaded Branch		
Nominal inches	Actual Outside Dimeter inches	C to E inches	Approx. Weight (Each) lb	C to E inches	Approx. Weight (Each) lb	C to LE inches	C to SE inches	Approx. Weight (Each) lb	C to GE inches	C to TE inches	Approx. Weight (Each) lb
DN	mm	mm	kg	mm	kg	mm	mm	kg	mm	mm	kg
3/4	1.050	2.25	0.6	2.25	0.9	2.25	2.00	0.7	2.25	2.25 (sw)	0.6
DN20	26.9	57	0.3	57	0.4	57	51	0.3	57	57	0.3
1	1.315	2.25	1.0	2.25	1.3	2.25	2.25	1.1	2.25	2.25	1.0
DN25	33.7	57	0.5	57	0.6	57	57	0.5	57	57	0.5
1 1/4	1.660	2.75	1.5	2.75	2.1	2.75	2.50	1.5	2.75	2.75	1.5
DN32	42.4	70	0.7	70	1.0	70	64	0.7	70	70	0.7
1 1/2	1.900	2.75	2.0	2.75	2.5	2.75	2.75	1.8	2.75	2.75	2.0
DN40	48.3	70	0.9	70	1.1	70	70	0.8	70	70	0.9
2	2.375	3.25	3.0	3.25	3.8	3.25	2.75	2.5	3.25	4.25	3.0
DN50	60.3	83	1.4	83	1.7	83	70	1.1	83	108	1.4
2 1/2	2.875	3.75	4.3	3.75	6.1	3.75	3.00	4.3	3.75	3.75	4.3
	73.0	95	2.0	95	2.8	95	76	2.0	95	95	2.0
DN65	3.000	3.75	5.2	—	—	—	—	—	3.75	3.75 (sw)	5.2
	76.1	95	2.4	—	—	—	—	—	95	95	2.4
3	3.500	4.25	6.8	4.25	10.5	4.25	3.25	6.1	4.25	6.00	6.8
DN80	88.9	108	3.0	108	4.8	108	83	2.8	108	152	3.1
3 1/2	4.000	4.50 (sw)	7.9	4.50	11.5	4.50	3.50	9.6	4.50	4.50 (sw)	7.9
DN90	101.6	114	3.6	114	5.2	114	89	4.4	114	114	3.6
	4.250	5.00	15.5	—	—	—	—	—	5.00	5.00 (sw)	15.5
	108.0	127	7.0	—	—	—	—	—	127	127	7.0
4	4.500	5.00	11.9	5.00	15.8	5.00	3.75	9.8	5.00	7.25	11.9
DN100	114.3	127	5.4	127	7.2	127	95	4.4	127	184	5.4
	5.000	5.25 (sw)	15.0	5.25	18.5	—	—	—	5.25	5.25 (sw)	15.0
	127.0	133	6.8	133	8.4	—	—	—	133	133	6.8
	5.250	5.50	17.8	—	—	—	—	—	5.50	5.50 (sw)	17.8
	133.0	140	8.1	—	—	—	—	—	140	140	8.1
DN125	5.500	5.50	17.8	—	—	—	—	—	5.50	5.50 (sw)	17.8
	139.7	140	8.1	—	—	—	—	—	140	140	8.1
5	5.563	5.50	17.8	5.50	20.0	5.50	4.00	15.0	5.50	5.50 (sw)	17.8
	141.3	140	8.1	140	9.1	140	102	6.8	140	140	8.1
	6.250	6.50	27.1	—	—	—	—	—	6.50	6.50 (sw)	27.1
	159.0	165	12.3	—	—	—	—	—	165	165	12.3
	6.500	6.50	22.0	6.50	28.0	—	—	—	6.50	6.50 (sw)	22.0
	165.1	165	10.0	165	12.7	—	—	—	165	165	10.0
6	6.625	6.50	25.7	6.50	28.0	6.50	4.50	22.3	6.50	6.50 (sw)	25.7
DN150	168.3	165	11.7	165	12.7	165	114	10.1	165	165	11.7
8	8.625	7.75	47.6	7.75	48.0	7.75	6.00	36.0	7.75	7.75	47.6
DN200	219.1	197	21.6	197	21.8	197	152	16.3	197	197	21.6
10	10.750	9.00	99.0	9.00	121.5	9.00	6.50	69.9	9.00	9.00	99.0
DN250	273.0	229	44.9	229	55.1	229	155	31.7	229	229	44.9
12	12.750	10.00	133.0	10.00	110.0	10.00	7.00	80.0	10.00	10.00	133.0
DN300	323.9	254	60.3	254	49.9	254	178	36.3	254	254	60.3

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

NOTE

- All fittings are ductile iron unless otherwise noted with an (sw) or (s).



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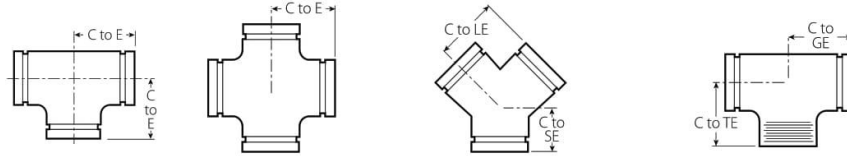
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4.3 DIMENSIONS (Continued)

Tees, Crosses and True Wyes



Size		No. 20 Tee		No. 35 Cross (sw)		No. 33 True Wye (sw)			No. 29M Tee with Threaded Branch		
Nominal inches DN	Actual Outside Dimeter inches mm	C to E inches mm	Approx. Weight (Each) lb kg	C to E inches mm	Approx. Weight (Each) lb kg	C to LE inches mm	C to SE inches mm	Approx. Weight (Each) lb kg	C to GE inches mm	C to TE inches mm	Approx. Weight (Each) lb kg
14 ² DN350	14.000 355.6	11.00 (sw) 279	145.0 65.8	11.00 279	198.0 89.8	11.00 279	7.50 191	134.2 60.8	—	—	—
	377.0	11.50 292	145.0 65.8	—	—	—	—	—	—	—	—
16 ² DN400	16.000 406.4	12.00 (sw) 305	186.0 84.4	12.00 305	250.0 113.4	12.00 305	8.00 203	167.0 75.7	—	—	—
	426.0	13.00 300	186.0 84.4	—	—	—	—	—	—	—	—
18 ² DN450	18.000 457.0	15.50 (sw) 394	260.0 117.9	15.50 394	350.0 158.8	15.50 394	8.50 216	234.0 106.1	—	—	—
	480.0	14.63 372	256.0 116.1	—	—	—	—	—	—	—	—
20 ² DN500	20.000 508.0	17.25 (sw) 438	336.0 152.4	17.25 438	452.0 205.0	17.25 438	9.00 229	281.0 127.5	—	—	—
	530.0	15.38 (sw) 391	339.0 153.8	—	—	—	—	—	—	—	—
24 ² DN600	24.000 610.0	20.00 (sw) 508	592.0 268.5	20.00 508	795.0 360.6	20.00 508	10.00 254	523.0 237.2	—	—	—
	630.0	17.38 (sw) 441	473.0 214.5	—	—	—	—	—	—	—	—
14 – 60 DN350 – DN1500	For AGS fitting information, see publication 20.05 										

² For 14"/DN350 and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

NOTE

- All fittings are ductile iron unless otherwise noted with an (sw) or (s).



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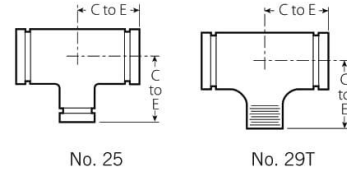
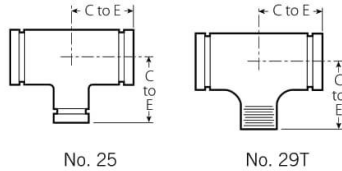
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4.4 DIMENSIONS

Reducing Tee

No. 25 Grooved Branch

No. 29T Threaded Branch



Size			No. 25 Std.	No. 29T w/ Thd. Branch	Approx. Weight (Each)	
Nominal inches DN			C to E inches mm	C to E inches mm	lb kg	
1 DN25	x	1 DN25	2.25 (sw) 57	2.25 (sw) 57	1.0 0.5	
1 1/4 DN32	x	1 1/4 DN32	2.75 (sw) 70	2.75 (sw) 70	1.3 0.6	
1 1/2 DN40	x	1 1/2 DN40	3/4 DN20	2.75 (sw) 70	2.75 (sw) 70	1.5 0.7
			1 DN25	2.75 (sw) 70	2.75 (sw) 70	1.5 0.7
			1 1/4 DN32	2.75 (sw) 70	2.75 (sw) 70	1.7 0.8
2 DN50	x	2 DN50	3/4 DN20	3.25 83	3.25 83	2.5 1.1
			1 DN25	3.25 83	3.25 83	2.7 1.2
			1 1/4 DN32	3.25 (sw) 83	3.25 (sw) 83	1.8 0.8
			1 1/2 DN40	3.25 83	3.25 (sw) 83	3.0 1.4
2 1/2	x	2 1/2	3/4 DN20	3.75 (sw) 95	3.75 (sw) 95	3.9 1.8
			1 DN25	3.75 95	3.75 (sw) 95	3.8 1.7
			1 1/4 DN32	3.75 95	3.75 95	4.2 1.7
			1 1/2 DN40	3.75 95	3.75 95	3.9 1.8
			2 DN50	3.75 95	3.75 (sw) 95	4.5 2.0
3 DN80	x	3 DN80	3/4 DN20	4.25 (sw) 108	4.25 (sw) 108	5.7 2.6
			1 DN25	4.25 108	4.25 108	6.1 2.8
			1 1/4 DN32	4.25 108	4.25 108	8.0 3.6
			1 1/2 DN40	4.25 108	4.25 (sw) 108	6.5 2.9
			2 DN50	4.25 108	4.25 (sw) 108	6.2 2.8
			2 1/2	4.25 108	4.25 (sw) 108	6.4 2.9

(s) = Carbon Steel Direct Roll Groove (OGS)
 (sw) = Carbon Steel Segmentally Welded

NOTE

- Cast fitting available. Contact Victaulic for details.

Size			No. 25 Std.	No. 29T w/ Thd. Branch	Approx. Weight (Each)				
Nominal inches DN			C to E inches mm	C to E inches mm	lb kg				
4 DN100	x	4 DN100	3/4 DN20	5.00 (sw) 127	5.00 (sw) 127	8.0 3.6			
			1 DN25	5.00 127	5.00 127	7.8 3.5			
			1 1/4 DN32	5.00 (sw) 127	5.00 (sw) 127	9.6 4.4			
			1 1/2 DN40	5.00 127	5.00 127	10.2 4.6			
			2 DN50	5.00 127	5.00 127	11.2 5.1			
			2 1/2	5.00 127	5.00 127	11.4 5.2			
			3 DN80	5.00 127	5.00 127	11.6 5.3			
			5	x	5	1 DN25	5.50 (sw) 140	5.50 (sw) 140	14.0 6.4
						1 1/2 DN40	5.50 (sw) 140	5.50 (sw) 140	14.3 6.5
						2 DN50	5.50 (sw) 140	5.50 (sw) 140	14.5 6.6
2 1/2	5.50 140	5.50 (sw) 140				15.2 6.9			
3 DN80	5.50 140	5.50 (sw) 140				16.6 7.5			
4 DN100	5.50 140	5.50 (sw) 140				16.7 7.6			
6 DN150	x	6 DN150	1 DN25	6.50 (sw) 165	6.50 (sw) 165	23.0 10.4			
			1 1/2 DN40	6.50 (sw) 165	6.50 (sw) 165	24.0 10.9			
			2 DN50	6.50 165	6.50 165	21.6 9.8			
			2 1/2	6.50 165	6.50 165	21.4 11.7			
			3 DN80	6.50 165	6.50 165	26.5 12.0			
			4 DN100	6.50 165	6.50 165	25.0 11.3			
6 1/2	x	6 1/2	3 DN80	6.50 165	6.50 (sw) 165	24.0 10.9			
			4 DN100	6.50 165	6.50 (sw) 165	25.0 11.3			

(s) = Carbon Steel Direct Roll Groove (OGS)
 (sw) = Carbon Steel Segmentally Welded

NOTE

- Cast fitting available. Contact Victaulic for details.



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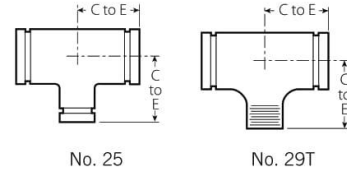
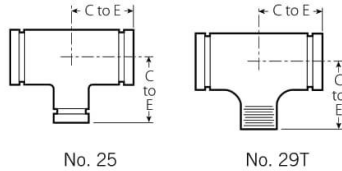
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4.4 DIMENSIONS (Continued)

Reducing Tee

No. 25 Grooved Branch

No. 29T Threaded Branch



Size			No. 25 Std.	No. 29T w/ Thd. Branch	Approx. Weight (Each)				
Nominal inches DN			C to E inches mm	C to E inches mm	lb kg				
8 DN200	x	8 DN200	1 1/2 DN40	7.75 (sw) 197	7.75 (sw) 197	33.0 15.0			
			2 DN50	7.75 (sw) 197	7.75 (sw) 197	33.5 15.2			
			2 1/2	7.75 (sw) 197	7.75 (sw) 197	39.0 17.7			
			3 DN80	7.75 (sw) 197	7.75 (sw) 197	33.6 15.2			
			4 DN100	7.75 (sw) 197	7.75 (sw) 197	41.8 19.0			
			5	7.75 (sw) 197	7.75 (sw) 197	34.0 15.4			
			6 DN150	7.75 (sw) 197	7.75 (sw) 197	42.3 19.2			
			165.1mm	7.75 (sw) 197	7.75 (sw) 197	48.0 21.8			
			10 DN250	x	10 DN250	1 1/2 DN40	9.00 229	9.00 229	62.0 28.1
						2 DN50	9.00 (sw) 229	9.00 (sw) 229	62.0 28.1
2 1/2	9.00 (sw) 229	9.00 (sw) 229				62.4 28.3			
3 DN80	9.00 (sw) 229	9.00 (sw) 229				60.0 27.2			
4 DN100	9.00 (sw) 229	9.00 (sw) 229				61.0 27.7			
5	9.00 (sw) 229	9.00 (sw) 229				52.0 23.6			
6 DN150	9.00 (sw) 229	9.00 (sw) 229				59.0 26.8			
8 DN200	9.00 (sw) 229	9.00 (sw) 229				64.7 29.3			

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

NOTE

- Cast fitting available. Contact Victaulic for details.

Size			No. 25 Std.	No. 29T w/ Thd. Branch	Approx. Weight (Each)	
Nominal inches DN			C to E inches mm	C to E inches mm	lb kg	
12 DN300	x	12 DN300	1 DN25	10.00 (sw) 254	10.00 (sw) 254	77.0 34.9
			2 DN50	10.00 (sw) 254	10.00 (sw) 254	80.0 36.3
			2 1/2	10.00 (sw) 254	10.00 (sw) 254	78.0 35.4
			3 DN80	10.00 (sw) 254	10.00 (sw) 254	82.0 37.2
			4 DN100	10.00 (sw) 254	10.00 (sw) 254	80.0 36.3
			5	10.00 (sw) 254	10.00 (sw) 254	75.0 34.0
			6 DN150	10.00 (sw) 254	10.00 (sw) 254	75.0 34.0
			8 DN200	10.00 (sw) 254	10.00 (sw) 254	80.0 36.3
			10 DN250	10.00 (sw) 254	10.00 (sw) 254	84.0 38.1
			14 ² DN350	x	14 DN350	4 DN100
6 DN150	11.00 (sw) 279	11.00 (sw) 279				108.2 49.1
8 DN200	11.00 279	11.00 279				112.0 50.8
10 DN250	11.00 279	11.00 279				120.0 54.4
12 DN300	11.00 279	11.00 279				129.1 58.6
16 ² DN400	x	16 DN400				4 DN100
			6 DN150	12.00 (sw) 305	12.00 (sw) 305	133.5 60.6
			8 DN200	12.00 305	12.00 305	145.0 65.8
			10 DN250	12.00 305	12.00 305	149.5 67.8
			12 DN300	12.00 305	12.00 305	154.0 69.9
			14 DN350	12.00 (sw) 305	—	167.0 75.8

- ² For 14"/DN350 and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

NOTE

- Cast fitting available. Contact Victaulic for details.



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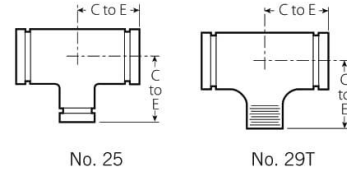
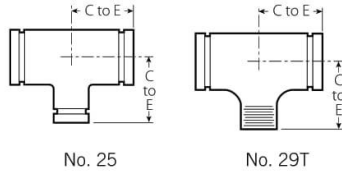
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4.4 DIMENSIONS (Continued)

Reducing Tee

No. 25 Grooved Branch

No. 29T Threaded Branch



Size	No. 25 Std.	No. 29T w/ Thd. Branch	Approx. Weight (Each)
Nominal inches DN	C to E inches mm	C to E inches mm	lb kg
18 ² DN450 x 18 DN450 x 4 DN100	15.50 (sw) 394	15.50 (sw) 394	194.0 88.0
	6 DN150	15.50 (sw) 394	200.0 90.7
	8 DN200	15.50 (sw) 394	202.0 91.6
	10 DN250	15.50 394	212.0 96.2
	12 DN300	15.50 394	222.6 101.0
	14 DN350	15.50 394	230.1 104.4
	16 DN400	15.50 394	247.6 112.3
20 ² DN500 x 20 DN500 x 6 DN150	17.25 438	17.25 438	240.0 108.9
	8 DN200	17.25 438	244.0 110.7
	10 DN250	17.25 438	256.0 116.1
	12 DN300	17.25 438	264.0 119.8
	14 DN350	17.25 438	275.0 124.7
	16 DN400	17.25 438	288.6 130.9
	18 DN450	17.25 438	297.0 134.7

Size	No. 25 Std.	No. 29T w/ Thd. Branch	Approx. Weight (Each)
Nominal inches DN	C to E inches mm	C to E inches mm	lb kg
24 ² DN600 x 24 DN600 x 8 DN200	20.00 508	20.00 508	340.0 154.2
	10 DN250	20.00 508	343.9 156.0
	12 DN300	20.00 508	352.8 160.0
	14 DN350	20.00 508	360.0 163.3
	16 DN400	20.00 508	378.0 171.5
	18 DN450	20.00 508	380.0 172.4
	20 DN500	20.00 508	373.0 169.2
14 – 60 DN350 – 1500	For AGS fitting information, see publication 20.05		



² For 14"/DN350 and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

NOTES

- No. 29T Threaded Outlet Reducing Tees are supplied NPT and are available with British Standard threads. For British Standard specify "BSP" clearly on order.
- All fittings are ductile iron unless otherwise noted with an (sw) or (s).
- Cast fitting available. Contact Victaulic for details.

² For 14"/DN350 and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

NOTE

- Cast fitting available. Contact Victaulic for details.



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4.5 DIMENSIONS

Bull Plug

No. 61



No. 61

Size		No. 61 Bull Plug (s)	
Nominal inches DN	Actual Outside Diameter inches mm	E to E inches mm	Approx. Weight (Each) lb kg
2 DN50	2.375 60.3	4.00 102	2.5 1.1
2 ½	2.875 73.0	5.00 127	3.0 1.4
3 DN80	3.500 88.9	6.00 152	4.5 2.0
4 DN100	4.500 114.3	7.00 178	7.5 3.4
5	5.563 141.3	8.00 203	12.0 5.4
6 DN150	6.625 168.5	10.00 254	17.0 7.7

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

NOTES

- Steel dish caps available through 24"/DN600, contact Victaulic.
- No. 61 Bull Plugs should be used in vacuum service with Style 72 or 750 couplings.
- All fittings are ductile iron unless otherwise noted with an (sw) or (s).



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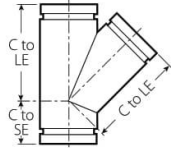


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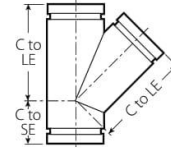
4.6 DIMENSIONS

45° Lateral

No. 30



No. 30



No. 30

Size		No. 30 45° Lateral		Weight
Nominal inches DN	Actual Outside Diameter inches mm	C to LE inches mm	C to SE inches mm	Approx. (Each) lb kg
¾ DN20	1.050 26.9	4.50 (sw) 114	2.00 (sw) 51	1.0 0.5
1 DN25	1.315 33.7	5.00 (sw) 127	2.25 (sw) 57	1.7 0.8
1¼ DN32	1.660 42.4	5.75 146	2.50 64	2.5 (d) 1.1
1½ DN40	1.900 48.3	6.25 (sw) 159	2.75 (sw) 70	3.5 1.6
2 DN50	2.375 60.3	7.00 (sw) 178	2.75 (sw) 70	5.0 2.3
2½	2.875 73.0	7.75 (sw) 197	3.00 (sw) 76	9.0 4.1
DN65	3.000 76.1	8.50 (sw) 216	3.25 (sw) 83	11.0 5.0
3 DN80	3.500 88.9	8.50 216	3.25 83	11.7 (d) 5.4
3½ DN90	4.000 101.6	10.00 (sw) 254	3.50 (sw) 89	17.8 8.1
4 DN100	4.500 114.3	10.50 267	3.75 95	22.2 (d) 10.1
5	5.563 141.3	12.50 (sw) 318	4.00 (sw) 102	21.8 9.9

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

Size		No. 30 45° Lateral		Weight
Nominal inches DN	Actual Outside Diameter inches mm	C to LE inches mm	C to SE inches mm	Approx. (Each) lb kg
	6.500 165.1	14.00 (sw) 356	4.50 (sw) 114	43.6 19.8
6 DN150	6.625 168.3	14.00 (sw) 356	4.50 (sw) 114	43.6 49.8
8 DN200	8.625 219.1	18.00 (sw) 457	6.00 (sw) 152	72.0 32.7
10 DN250	10.750 273.0	20.50 (sw) 521	6.50 (sw) 165	105.0 47.6
12 DN300	12.750 323.9	23.00 (sw) 584	7.00 (sw) 178	165.0 74.8
14 ² DN350	14.000 355.6	26.50 (sw) 673	7.50 (sw) 191	276.0 125.2
16 ² DN400	16.000 406.4	29.00 (sw) 737	8.00 (sw) 203	344.2 156.1
18 ² DN450	18.000 457.0	32.00 (sw) 813	8.50 (sw) 216	429.0 194.6
20 ² DN500	20.000 508.0	35.00 (sw) 889	9.00 (sw) 229	500.0 226.8
24 ² DN600	24.000 610.0	40.00 (sw) 1016	10.00 (sw) 254	715.0 324.3
14 – 60 DN350 – DN1500	For AGS fitting information, see publication 20.05			



² For 14"/DN350 and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

(s) = Carbon Steel Direct Roll Groove (OGS)

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NOTE

- All fittings are ductile iron unless otherwise noted with an (sw) or (s).



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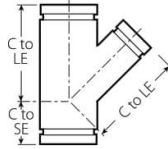


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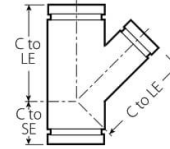
4.7 DIMENSIONS

45° Reducing Lateral

No. 30-R



No. 30-R



No. 30-R

Size			No 30-R 45° Reducing Lateral			
Nominal inches DN			C to LE inches mm	C to SE inches mm	Approx. Weight (Each) lb kg	
3 DN80	x	3 DN80	2 DN50	8.50 216	3.25 83	9.8 4.4
				2½	8.50 216	3.25 83
4 DN100	x	4 DN100	2 DN50	10.50 267	3.75 95	10.0 4.5
				2½	10.50 267	3.75 95
			3 DN80	10.50 267	3.75 95	18.3 8.3
5	x	5	2 DN50	12.50 318	4.00 102	24.0 10.9
				3 DN80	12.50 318	4.00 102
			4 DN100	12.50 318	4.00 102	26.5 12.0
6 DN150	x	6 DN150	3 DN80	14.00 356	4.50 114	37.0 16.8
				4 DN100	14.00 356	4.50 114
			5	14.00 356	4.50 114	44.7 20.3
8 DN200	x	8 DN200	4 DN100	18.00 457	6.00 152	62.0 28.1
				5	18.00 457	6.00 152
			6 DN150	18.00 457	6.00 152	82.0 37.2
10 DN250	x	10 DN250	4 DN100	20.50 521	6.50 165	104.8 47.5
				5	20.50 521	6.50 165
			6 DN150	20.50 521	6.50 165	105.8 48.0
			8 DN200	20.50 521	6.50 165	118.0 53.5
12 DN300	x	12 DN300	5	23.00 584	7.00 178	122.0 55.3
				6 DN150	23.00 584	7.00 178
			8 DN200	23.00 584	7.00 178	147.0 66.7
			10 DN250	23.00 584	7.00 178	167.0 75.8

Size			No 30-R 45° Reducing Lateral			
Nominal inches DN			C to LE inches mm	C to SE inches mm	Approx. Weight (Each) lb kg	
14 ² DN350	x	14 DN350	4 DN100	26.50 673	7.50 191	172.0 78.0
				6 DN150	26.50 673	7.50 191
			8 DN200	26.50 673	7.50 191	205.8 93.4
			10 DN250	26.20 673	7.50 191	235.0 106.6
			12 DN300	26.50 673	7.50 191	250.0 113.4
			16 ² DN400	x	16 DN400	6 DN150
8 DN200	29.00 737	8.00 203	252.5 114.5			
10 DN250	29.00 737	8.00 203	265.0 120.2			
12 DN300	29.00 737	8.00 203	295.0 133.8			
14 DN350	29.00 737	8.00 203	305.0 138.3			
18 ² DN450	x	18 DN450	6 DN150			32.00 813
8 DN200			32.00 813	8.50 216	275.0 124.7	
12 DN300			32.00 813	8.50 216	347.0 157.4	
14 DN350			32.00 813	8.50 216	350.0 158.8	
16 DN400			32.00 813	8.50 216	362.0 164.2	
20 ² DN500			x	20 DN500	12 DN300	35.00 889
14 DN350	35.00 889	9.00 229			420.0 190.5	
16 DN400	35.00 899	10.00 229			425.0 192.8	
24 ² DN600	x	24 DN600			16 DN400	40.00 1016
20 DN600			40.00 1016	10.00 254	570.0 258.6	
14 – 60 DN350 – DN1500			For AGS fitting information, see publication 20.05 AGS™			

² For 14"/DN350 and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.



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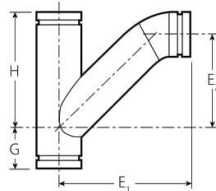


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4.8 DIMENSIONS

Tee Wye

No. 32



No. 32

Size			No. 32 Tee Wye (sw)					Approx. Weight (Each)
Nominal inches DN	G inches mm	H inches mm	E ₁ inches mm	E ₂ inches mm	lb	kg		
2 DN50 x 2 DN50 x 2 DN50	2.75 70	7.00 178	9.00 229	4.63 118	6.4 2.9			
2½ x 2½ x 2½	3.00 76	7.75 197	10.50 267	5.75 146	11.5 5.2			
3 DN80 x 3 DN80 x 3 DN80	3.25 83	8.50 216	11.50 292	6.50 165	14.3 6.5			
3½ DN90 x 3½ DN90 x 3½ DN90	3.25 89	10.00 254	13.00 330	7.75 197	22.9 10.4			
4 100 x 4 DN100 x 4 DN100	3.75 95	10.50 267	13.63 346	8.13 207	26.0 11.8			
5 x 5 x 5	4.00 102	12.50 318	16.13 410	10.00 254	48.0 21.8			
6 DN150 x 6 DN150 x 6 DN150	4.50 114	14.00 356	18.25 464	11.50 292	60.5 27.4			
8 DN200 x 8 DN200 x 8 DN200	6.00 152	18.00 457	23.25 591	15.25 387	127.1 57.7			
10 DN250 x 10 DN250 x 10 DN250	6.50 165	20.50 521	27.25 692	18.00 457	190.0 86.2			
12 DN300 x 12 DN300 x 12 DN300	7.00 178	23.00 584	31.00 787	20.50 521	240.0 108.9			

(s) = Carbon Steel Direct Roll Groove (OGS)
 (sw) = Carbon Steel Segmentally Welded

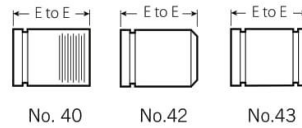
4.9 DIMENSIONS

Adapter Nipple

No. 40^{1/2} Grv. x Thd.

No. 42 Grv. x Bev.

No. 43 Grv. x Grv.



Size		No. 40, 42, 43 Adapter Nipple (s)	
Nominal inches DN	Actual Outside Diameter inches mm	E to E inches mm	Approx. Weight (Each) lb kg
¾ DN20	1.050 26.9	3.00 76	0.3 0.1
1 25	1.315 33.7	3.00 76	0.4 0.2
1¼ DN32	1.660 42.4	4.00 102	0.8 0.4
1½ 40	1.900 48.3	4.00 102	0.9 0.4
2 DN50	2.375 60.3	4.00 102	1.2 0.5
2½ DN80	2.875 73.0	4.00 102	1.9 0.9
3 DN100	3.500 88.9	4.00 102	2.5 1.1
3½ DN150	4.000 101.6	4.00 102	2.1 0.9
4 DN200	4.500 114.3	6.00 152	5.5 2.5
5 DN250	5.563 141.3	6.00 152	7.4 3.4
6 DN300	6.625 168.3	6.00 152	9.5 4.3
8 DN400	8.625 219.1	6.00 152	14.2 6.4
10 DN500	10.750 273.0	8.00 203	27.0 12.2
12 DN600	12.750 323.9	8.00 203	33.0 15.0

(s) = Carbon Steel Direct Roll Groove (OGS)
 (sw) = Carbon Steel Segmentally Welded

NOTES

- All fittings are ductile iron unless otherwise noted with an (sw) or (s).
- For pump package nipples with 1 ½/40 mm hole cut to receive Style 923 Vic-Let or Style 924 Vic-O-Well request special No. 40, 42 or 43 nipples and specify No. 40-H, 42-H or 43-H on order. NOTE: 4 – 12"/DN100 – DN300 diameter — 8"/200mm minimum length required.
- For roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.
- Available with British Standard Pipe Threads, specify "BSP" clearly on order.



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4.10 DIMENSIONS

Cap

No. 60



No. 60



No. 60

Size		No. 60 Cap	
Nominal inches DN	Actual Outside Diameter inches mm	"T" Thickness inches mm	Approx. Weight (Each) lb kg
¾ DN20	1.050 26.9	0.88 22	0.2 0.1
1 25	1.315 33.7	0.88 22	0.3 0.1
1¼ DN32	1.660 42.4	0.88 22	0.3 0.1
1½ DN40	1.900 48.3	0.88 22	0.5 0.2
2 DN50	2.375 60.3	0.88 22	0.6 0.3
2½	2.875 73.0	0.88 22	1.0 0.5
DN65	3.000 76.1	0.88 22	1.2 0.5
3 DN80	3.500 88.9	0.88 22	1.2 0.5
3½ DN90	4.000 101.6	0.88 22	2.5 1.1
	4.250 108.0	1.00 25	2.3 1.0
4 DN100	4.500 114.3	1.00 25	2.5 1.1
	5.250 133.0	1.00 25	4.5 2.0
DN125	5.500 139.7	1.00 25	4.5 2.0
5	5.563 141.3	1.00 25	4.6 2.1

Size		No. 60 Cap	
Nominal inches DN	Actual Outside Diameter inches mm	"T" Thickness inches mm	Approx. Weight (Each) lb kg
	6.250 159.0	1.00 25	6.8 3.1
	6.500 165.1	1.00 25	7.3 3.3
6 DN150	6.625 168.3	1.00 25	6.1 2.8
8 DN200	8.625 219.1	1.19 30	13.1 5.9
10 DN250	10.750 273.0	1.25 32	21.0 9.5
12 DN300	12.750 323.9	1.25 32	35.6 16.2
14 ² DN350	14.000 355.6	9.50 (s) 241	+
16 ² DN400	16.000 406.4	10.00 (s) 254	+
18 ² DN450	18.000 457.0	11.00 (s) 279	+
20 ² DN500	20.000 508.0	12.00 (s) 305	+
24 ² DN600	24.000 610.0	13.50 (s) 343	+
14 – 60 DN350 – DN1500	For AGS fitting information, see publication 20.05 AGS™		

² For 14"/DN350 and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

(s) = Carbon Steel Direct Roll Groove (DGS)

(sw) = Carbon Steel Segmentally Welded

+ Contact Victaulic for details.

NOTES

- No. 60 cap is not suitable for use in vacuum service with Style 72 or 750 couplings. No. 61 bull plugs should be used.
- All fittings are ductile iron unless otherwise noted with an (sw) or (s).



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4.11 DIMENSIONS

Flanged Adapter Nipple

No. 41 ANSI Class 125

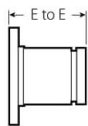
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No. 45R ANSI Class 150 Raised Face

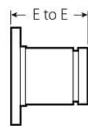
No. 46F ANSI Class 300 Flat Face

No. 46R ANSI Class 300 Raised Face

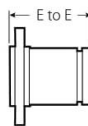
No. 45RE PN10/PN16 Raised Face



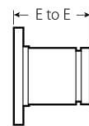
No. 41



No. 45F



No. 45R



No. 46F



No. 46R



No. 45RE

Size		No. 41 ANSI 125 Flange Adapter Nipple		No. 45F and No. 45R ANSI 150 Flanged Adapter Nipple (s)		No. 46F and No. 46R ANSI 300 Flanged Adapter Nipple (s)		No. 45RE Flanged Adapter Nipple	
Nominal inches DN	Actual Outside Diameter inches mm	E to E inches mm	Approx. Weight (Each) lb kg	E to E inches mm	Approx. Weight (Each) lb kg	E to E inches mm	Approx. Weight (Each) lb kg	E to E inches mm	Approx. Weight (Each) lb kg
3/4 DN20	1.050 26.9	3.00 76	—	3.00 76	2.3 1.0	3.00 76	3.3 1.5	—	—
1 DN25	1.315 33.7	3.00 76	2.5 1.1	3.00 76	2.7 1.2	3.00 76	3.9 1.8	—	—
1 1/4 DN32	1.660 42.4	4.00 102	3.0 1.4	4.00 102	3.3 1.5	4.00 102	4.8 2.2	—	—
1 1/2 DN40	1.900 48.3	4.00 102	3.5 1.6	4.00 102	3.9 1.8	4.00 102	6.9 3.1	—	—
2 DN50	2.375 60.3	4.00 102	5.5 2.5	4.00 102	6.0 2.7	4.00 102	8.2 3.7	2.50 64	5.3 2.4
2 1/2 DN65	2.875 73.0	4.00 102	8.0 3.6	4.00 102	9.9 4.5	4.00 102	11.9 5.4	—	—
3 DN80	3.000 76.1	—	—	—	—	—	—	2.50 64	6.5 2.9
3 1/2 DN90	3.500 88.9	4.00 102	9.5 4.3	4.00 102	11.7 5.3	4.00 102	16.5 7.5	2.50 64	8.2 3.7
4 DN100	4.000 101.6	4.00 102	12.0 5.4	4.00 102	15.1 6.8	4.00 102	20.1 9.1	—	—
5 DN125	4.500 114.3	6.00 152	16.7 7.6	6.00 152	18.5 8.4	6.00 152	27.4 12.4	2.75 70	10.0 45
6 DN150	5.563 141.3	6.00 152	21.5 9.8	6.00 152	21.3 9.7	6.00 152	35.3 16.0	—	—
8 DN200	5.500 139.7	—	—	—	—	—	—	2.75 70	16.3 7.4
10 DN250	6.625 168.3	6.00 152	26.5 12.0	6.00 152	27.5 12.5	6.00 152	47.5 21.5	2.75 70	16.3 7.4
12 DN300	6.500 165.1	—	—	—	—	—	—	—	—
14 ² DN350	8.625 219.1	6.00 152	39.0 17.7	6.00 152	41.3 18.8	6.00 152	70.3 31.9	—	—
16 ² DN400	10.750 273.0	8.00 203	57.0 25.9	8.00 203	59.3 27.1	8.00 203	100.8 45.7	—	—
18 ² DN450	12.750 323.9	8.00 203	41.0 18.6	8.00 203	40.0 40.0	8.00 203	146.2 66.3	—	—
20 ² DN500	14.000 355.6	8.00 203	—	8.00 203	—	8.00 203	—	—	—
22 ² DN550	16.000 406.4	8.00 203	—	8.00 203	—	8.00 203	—	—	—
24 ² DN600	18.000 457.0	8.00 203	—	8.00 203	—	8.00 203	—	—	—

² For 14"/DN350 and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded



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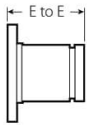


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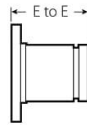
4.11 DIMENSIONS (Continued)

Flanged Adapter Nipple

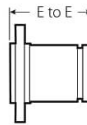
- No. 41 ANSI Class 125
- No. 45F ANSI Class 150 Flat Face
- No. 45R ANSI Class 150 Raised Face
- No. 46F ANSI Class 300 Flat Face
- No. 46R ANSI Class 300 Raised Face
- No. 45RE PN10/PN16 Raised Face



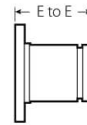
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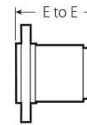
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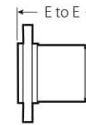
No. 45R



No. 46F



No. 46R



No. 45RE

Size		No. 41 ANSI 125 Flange Adapter Nipple		No. 45F and No. 45R ANSI 150 Flanged Adapter Nipple (s)		No. 46F and No. 46R ANSI 300 Flanged Adapter Nipple (s)		No. 45RE Flanged Adapter Nipple (s)	
Nominal inches DN	Actual Outside Diameter inches mm	E to E inches mm	Approx. Weight (Each) lb kg	E to E inches mm	Approx. Weight (Each) lb kg	E to E inches mm	Approx. Weight (Each) lb kg	E to E inches mm	Approx. Weight (Each) lb kg
20 ² DN500	20.000 508.0	8.00 203	—	8.00 203	+	8.00 203	+	—	—
24 ² DN600	24.000 610.0	8.00 203	—	8.00 203	+	8.00 203	+	—	—
14 – 60 DN350 – DN1500		For AGS fitting information, see publication 20.05							

² For 14"/DN350 and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

(s) = Carbon Steel Direct Roll Groove (DGS)

(sw) = Carbon Steel Segmentally Welded

+ Contact Victaulic for details

NOTE

- All fittings are ductile iron unless otherwise noted with an (sw) or (s).



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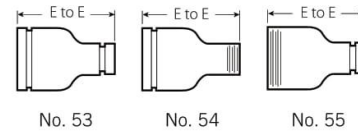
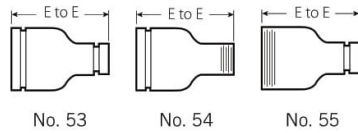
4.12 DIMENSIONS

Swaged Nipple

No. 53 Grv. x Grv.

No. 54 Grv. x Thd.

No. 55 Thd. x Grv.



Size		No. 53, 54, and 55 Swaged Nipples (s)				
Nominal inches	DN	E to E inches	E to E mm	Approx. Weight (Each)		
				lb	kg	
2	DN50	x	1	DN25	6.50	2.0
				1¼	6.50	2.0
				1½	6.50	2.0
				DN32	165	0.9
2½	DN40	x	1	DN25	7.00	3.0
				1¼	7.00	3.0
				1½	7.00	3.0
				DN32	178	1.4
3	DN50	x	1	DN25	8.00	4.5
				1¼	8.00	4.5
				1½	8.00	4.5
				DN32	203	2.0
3½	DN80	x	1	DN25	8.00	4.5
				1¼	8.00	4.5
				1½	8.00	4.5
				DN32	203	2.0
4	DN90	x	2	DN40	8.00	4.5
				2	8.00	4.5
				2½	8.00	4.5
				DN50	203	2.0
4	DN100	x	1	DN25	9.00	7.5
				1¼	9.00	7.5
				1½	9.00	7.5
				DN32	229	3.4
4	DN100	x	2	DN40	9.00	7.5
				2	9.00	7.5
				2½	9.00	7.5
				DN50	229	3.4
4	DN100	x	3	DN80	9.00	7.5
				3	9.00	7.5
				3½	9.00	7.5
				DN90	229	3.4

Size		No. 53, 54, and 55 Swaged Nipples (s)				
Nominal inches	DN	E to E inches	E to E mm	Approx. Weight (Each)		
				lb	kg	
5	DN50	x	2	DN25	11.00	11.5
				3	11.00	11.3
				4	11.00	11.5
				DN80	279	5.1
6	DN100	x	1	DN25	12.00	17.0
				1¼	12.00	17.0
				1½	12.00	17.2
				DN32	305	7.7
6	DN100	x	2	DN40	12.00	17.8
				2	12.00	17.4
				2½	12.00	17.4
				DN50	305	7.9
6	DN100	x	3	DN80	12.00	17.4
				3	12.00	17.4
				3½	12.00	17.4
				DN90	305	7.9
6	DN100	x	4	DN100	12.00	17.5
				4	12.00	17.5
				4½	12.00	17.5
				5	12.00	17.5
8	DN200	x	6	DN150	+	20.0
				+	9.1	

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(sw) = Carbon Steel Segmentally Welded

+ Contact Victaulic for details

NOTE

- All fittings are ductile iron unless otherwise noted with an (sw) or (s).



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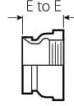


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4.13 DIMENSIONS

Female Threaded Adapter

No. 80



No. 80

Size		No. 80 Female Threaded Adapter	
Nominal inches DN	Actual Outside Diameter inches mm	E to E inches mm	Approx. Weight (Each) lb kg
¾ DN20	1.050 26.9	2.00 51	1.0 0.5
1 DN25	1.315 33.7	2.06 52	1.0 0.5
1¼ DN32	1.660 42.4	2.31 (sw) 59	1.5 0.7
1½ DN40	1.900 48.3	2.31 (sw) 59	1.5 0.7
2 DN50	2.375 60.3	2.50 64	1.4 0.6
2½	2.875 73.0	2.75 70	1.5 0.7
3 DN80	3.500 88.9	2.75 70	2.9 1.3
4 DN100	4.500 114.3	3.25 83	4.5 2.0

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

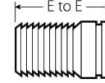
NOTES

- Available with British Standard Pipe Threads, specify "BSP" clearly on order.
- All fittings are ductile iron unless otherwise noted with an (sw) or (s).

4.14 DIMENSIONS

Hose Nipple

No. 48



No. 48

Size		No. 48 Hose Nipple (s)	
Nominal inches DN	Actual Outside Diameter inches mm	E to E inches mm	Approx. Weight (Each) lb kg
¾ DN20	1.050 26.9	3.12 79	0.3 0.1
1 DN25	1.315 33.7	3.38 86	0.4 0.2
1¼ DN32	1.660 42.4	3.88 98	0.6 0.3
1½ DN40	1.900 48.3	3.88 98	0.8 0.4
2 DN50	2.375 60.3	4.50 114	1.1 0.5
2½	2.875 73.0	5.38 137	2.0 0.9
3 DN80	3.500 88.9	5.75 146	3.2 1.5
4 DN100	4.500 114.3	7.00 178	4.9 2.2
5	5.563 141.3	8.75 222	8.0 3.6
6 DN150	6.625 168.3	10.13 257	14.3 6.5
8 DN200	8.625 219.1	11.88 302	24.7 11.2
10 DN250	10.750 273.0	12.50 318	40.1 18.2
12 DN300	12.750 323.9	14.50 368	62.0 28.1

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

NOTE

- All fittings are ductile iron unless otherwise noted with an (sw) or (s).



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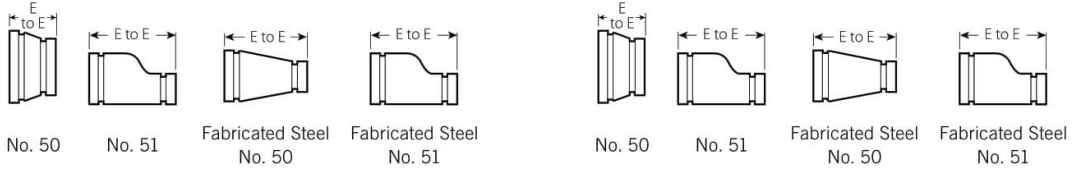
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4.15 DIMENSIONS

Concentric/Eccentric Reducer

No. 50 Concentric

No. 51 Eccentric



Size	No. 50 Concentric Reducer			No. 51 Eccentric Reducer	
	Nominal inches DN	E to E inches mm	Approx. Weight (Each) lb kg	E to E inches mm	Approx. Weight (Each) lb kg
1¼ DN32 x ¾ DN20	+	1.9 0.9	—	—	—
	1 DN25	+	1.9 0.9	—	—
1½ DN40 x ¾ DN20	+	1.4 0.6	—	—	—
	1 DN25	2.50 64	0.8 0.4	8.50 (sw) 216	4.5 2.0
	1¼ DN32	2.50 64	1.0 0.5	—	—
2 DN50 x ¾ DN20	2.50 64	0.9 0.3	9.00 (sw) 229	2.0 0.9	—
	1 DN25	2.50 64	0.7 0.3	9.00 (sw) 229	2.3 1.0
	1¼ DN32	2.50 64	1.2 0.5	9.00 (sw) 229	4.6 2.1
	1½ DN40	2.50 64	1.0 0.5	3.50 89	1.1 0.5
2½ x ¾ DN20	+	1.3 0.6	+	3.3 1.5	—
	1 DN25	2.50 64	1.1 0.5	9.50 241	3.5 1.6
	1¼ DN32	3.50 89	3.3 1.5	3.50 89	1.4 0.6
	1½ DN40	2.50 64	3.6 1.6	9.50 (sw) 241	3.7 1.7
	2 DN50	2.50 64	3.9 1.8	3.50 89	4.3 2.0
3 DN80 x ¾ DN20	+	1.5 0.7	+	4.5 2.0	—
	1 DN25	2.50 64	1.3 0.6	9.50 (sw) 241	4.8 2.2
	1¼ DN32	2.50 64	1.4 0.6	+	4.8 2.2
	1½ DN40	2.50 64	5.1 2.3	9.50 (sw) 241	5.1 2.3
	2 DN50	2.50 64	1.6 0.7	3.50 89	6.0 2.7
	2½	2.50 64	1.8 0.8	3.50 89	7.0 3.2
	DN65	2.50 64	2.1 1.0	—	—
3½ DN90 x 3 DN80	2.50 64	2.0 0.9	9.50 (sw) 241	7.0 3.2	—
	4 DN100 x 1 DN25	3.00 76	3.0 1.4	13.00 (sw) 330	6.5 2.9

Size	No. 50 Concentric Reducer			No. 51 Eccentric Reducer	
	Nominal inches DN	E to E inches mm	Approx. Weight (Each) lb kg	E to E inches mm	Approx. Weight (Each) lb kg
1¼ DN32	+	4.6 2.1	—	—	—
	1½ DN40	3.00 (sw) 76	2.6 1.2	10.00 (sw) 254	8.1 3.7
	2 DN50	3.00 76	2.4 1.1	4.00 102	3.3 1.5
	2½	3.00 76	2.7 1.2	4.00 102	3.4 1.5
	3 DN80	3.00 76	3.2 1.4	4.00 102	3.5 1.6
3½ DN90	3.00 76	2.9 1.3	10.00 (sw) 254	8.0 3.6	—
	5 x 2 DN50	11.00 (sw) 279	9.0 4.1	11.00 (sw) 279	5.2 2.4
5 x 2½	4.00 102	4.3 2.0	11.00 (sw) 279	10.8 4.9	—
	3 DN80	4.00 102	5.5 2.5	11.00 (sw) 279	11.1 5.0
	4 DN100	3.50 89	4.3 1.9	5.00 127	12.0 5.4
6 DN150 x 1 DN25	4.00 102	5.0 2.3	11.50 (sw) 292	14.5 6.6	—
	1½ DN40	+	5.5 2.5	+	+
	2 DN50	4.00 102	6.6 3.0	11.50 (sw) 292	14.5 6.6
	2½	4.00 102	6.4 2.9	11.50 (sw) 292	14.2 6.4
	3 DN80	4.00 102	6.4 2.9	5.50 140	15.0 6.8
	4 DN100	4.00 102	6.5 2.9	5.50 140	17.0 7.7
8 DN200 x 2½	4.00 102	6.4 2.9	5.50 140	17.0 7.7	—
	3 DN80	16.00 406	7.9 3.6	12.00 (sw) 305	26.1 11.8
	4 DN100	5.00 127	9.3 4.2	12.00 (sw) 305	22.0 10.0
	5	5.00 127	10.4 4.8	12.00 (sw) 305	23.0 10.4
	6 DN150	5.00 127	11.6 5.2	12.00 (sw) 305	23.0 10.4



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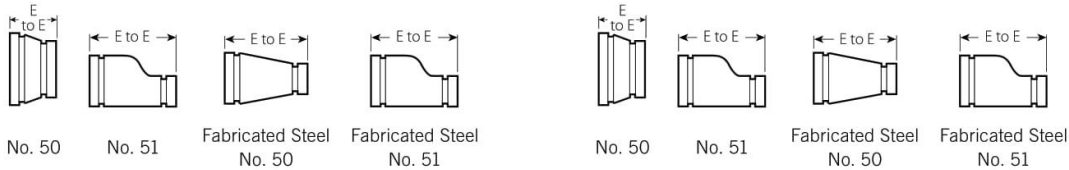
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4.15 DIMENSIONS (Continued)

Concentric/Eccentric Reducer

No. 50 Concentric

No. 51 Eccentric



Size	No. 50 Concentric Reducer		No. 51 Eccentric Reducer		
	Nominal inches DN	E to E inches mm	Approx. Weight (Each) lb kg	Approx. Weight (Each) lb kg	
10 DN250 x 4 DN100	6.00	19.7	13.00 (sw)	32.0	
	152	8.9	330	14.5	
	+	33.0	+	34.6	
		15.0		15.7	
6 DN150	6.00	20.0	13.00 (sw)	36.9	
	152	9.1	330	16.7	
	8 DN200	6.00	22.0	7.00	21.6
	152	10.0	178	9.8	
12 DN300 x 4 DN100	+	44.0	14.00 (sw)	48.0	
		20.0	356	21.8	
	6 DN150	7.00	24.6	14.00 (sw)	50.0
	178	11.2	356	22.7	
	8 DN200	7.00	52.0	14.00 (sw)	53.5
178	23.6	356	24.3		
10 DN250	7.00	39.0	14.00 (sw)	57.0	
	178	17.7	356	25.9	
	14 ² DN350 x 6 DN150	13.00	65.0	13.00	60.0
		330	29.5	330	27.2
		8 DN200	13.00	65.0	13.00
330		29.5	330	27.2	
10 DN250	13.00	66.0	13.00	65.0	
330	29.9	330	29.5		
12 DN300	13.00	68.0	13.00	66.0	
	330	30.8	330	29.9	
	16 ² DN400 x 8 DN200	14.00	73.0	14.00	73.0
		356	33.1	355	33.1
		10 DN250	14.00	73.0	14.00
356		33.1	355	33.1	
12 DN300	14.00	73.0	14.00	73.0	
356	33.1	355	33.1		
14 DN350	14.00	73.0	14.00	73.0	
	356	33.1	355	33.1	
	18 ² DN450 x 10 DN250	15.00	91.0	15.00	91.0
		381	41.3	381	41.3
12 DN300		15.00	91.0	15.00	91.0
381		41.3	381	41.3	
14 DN350		15.00	91.0	15.00	91.0
381	41.3	381	41.3		
16 DN400	15.00	91.0	15.00	91.0	
	381	41.3	381	41.3	
	16 DN400	15.00	91.0	15.00	91.0
381	41.3	381	41.3		

Size	No. 50 Concentric Reducer		No. 51 Eccentric Reducer		
	Nominal inches DN	E to E inches mm	Approx. Weight (Each) lb kg	Approx. Weight (Each) lb kg	
20 ² DN500 x 10 DN250	20.00	110.0	20.00	177.0	
	508	49.9	508	80.3	
	12 DN300	20.00	120.0	20.00	120.0
	508	54.4	508	54.4	
	14 DN350	20.00	149.0	20.00	149.0
508	67.9	508	67.9		
16 DN400	20.00	120.0	20.00	120.0	
	508	54.4	508	54.4	
	18 DN450	20.00	136.0	20.00	136.0
	508	61.7	508	61.7	
	24 ² DN600 x 10 DN250	20.00	142.0	20.00	142.0
508		64.4	508	64.4	
12 DN300		20.00	150.0	20.00	150.0
508		68.0	508	68.0	
14 DN350		20.00	162.0	20.00	162.0
508		73.5	508	73.5	
16 DN400		20.00	162.0	20.00	162.0
508		73.5	508	73.5	
18 DN450		20.00	162.0	20.00	162.0
508		73.5	508	73.5	
20 DN500	20.00	151.0	20.00	190.0	
508	68.5	508	86.2		
14 – 60 DN350 – DN1500	For AGS fitting information, see publication 20.05				



² For 14"/DN350 and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

+ Contact Victaulic for details.

NOTES

- Available with male threaded small end No. 52.
- Cast fitting available for JIS size. Contact Victaulic for details.
- Steel eccentric reducers available through 30"/DN750, contact Victaulic for dimensions.
- All fittings are ductile iron unless otherwise noted with an (sw) or (s).

² For 14"/DN350 and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.



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4.16 DIMENSIONS

Small Threaded Reducer

No. 52
 No. 52F



No. 52



No. 52F



No. 52



No. 52F

Size	No. 52 Small Threader Reducer		No. 52F Concentric Reducer with BSPT Female Threaded End		
	Nominal inches DN	E to E inches mm	Approx. Weight (Each) lb kg	E to E mm	Approx. Weight (Each) lb kg
1½ DN40 x	1 DN25	2.50 64	0.8 0.4	—	—
	1¼ DN32	2.50 64	0.9 0.4	—	—
2 DN50 x	¾ DN20	2.50 64	0.9 0.4	—	—
	1 DN25	2.50 64	0.7 0.3	—	—
	1¼ DN32	2.50 64	1.2 0.5	—	—
	1½ DN40	2.50 64	1.0 0.5	—	—
2½ x	1 DN25	2.50 64	1.1 0.5	—	—
	1¼ DN32	2.50 (sw) 64	1.2 0.5	—	—
	1½ DN40	2.50 (sw) 64	1.3 0.6	—	—
	2 DN50	2.50 64	1.4 0.6	—	—
DN65 x	1½ DN40	64	0.8	64	0.8
	2 DN50	—	—	64	0.9
3 DN80 x	¾ DN20	+(sw)	1.5 0.7	—	—
	1 DN25	2.50 64	1.3 0.6	—	—
	1¼ DN32	2.50 64	1.5 0.7	—	—
	1½ DN40	2.50 (sw) 64	1.5 0.7	—	—
	2 DN50	2.50 64	1.5 0.7	—	—
	2½	2.50 64	2.4 1.1	—	—
88.9mm x 42.4mm	64	0.9	64	0.8	
	48.3mm	64	0.9	64	0.9
	60mm	—	—	64	0.9

(s) = Carbon Steel Direct Roll Groove (OGS)
 (sw) = Carbon Steel Segmentally Welded
 + Contact Victaulic for details.

Size	No. 52 Small Threader Reducer		No. 52F Concentric Reducer with BSPT Female Threaded End		
	Nominal inches DN	E to E inches mm	Approx. Weight (Each) lb kg	E to E mm	Approx. Weight (Each) lb kg
4 DN100 x	1 DN25	3.00 76	2.3 1.0	—	—
	1½ DN40	3.00 76	2.7 1.2	—	—
	2 DN50	3.00 76	2.6 1.2	—	—
	2½	3.00 76	2.6 1.2	—	—
	3 DN80	3.00 76	2.5 1.1	—	—
108.0mm x 42.4mm	76	1.3	76	1.3	
	48.3mm	76	1.3	76	1.4
	60mm	—	—	76	1.4
114.3mm x 42.4mm	76	1.3	76	1.3	
	48.3mm	76	1.3	76	1.3
	60mm	76	1.3	76	1.4
5 x	4 DN100	+	4.5 2.0	—	—
133.0mm x 60mm	—	—	114	2.2	
139.0mm x 60mm	—	—	114	2.3	
6 DN150 x	1 DN25	4.00 102	5.5 2.5	—	—
	2 DN50	4.00 102	5.7 2.6	—	—
	2½	4.00 102	5.8 2.6	—	—
	3 DN80	4.00 102	5.8 2.6	—	—
	4 DN100	+(sw)	6.5 2.9	—	—
	5	+(sw)	2.0 0.9	—	—
	159.0mm x 42.4mm	114	2.2	144	2.5
48.3mm	114	2.2	114	2.5	
60mm	—	—	114	2.6	



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4.16 DIMENSIONS (Continued)

Small Threaded Reducer

No. 52

No. 52F



No. 52



No 52F

Size	No. 52 Small Threader Reducer		No. 52F Concentric Reducer with BSPT Female Threaded End		
	Nominal inches DN	E to E inches mm	Approx. Weight (Each) lb kg	E to E mm	Approx. Weight (Each) kg
165.1mm x 42.4mm	48.3mm	102mm	2.4	102	2.9
	60mm	—	—	102	3.0
	8 DN200	2 DN50	16.00 406	1.5 0.7	—
	2 ½	16.00 406	1.7 0.8	—	—

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

NOTES

- Available with British Standard Pipe Threads, specify "BSP" clearly on order.
- All fittings are ductile iron unless otherwise noted with an (sw) or (s).



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5.0 PERFORMANCE

Flow Data

(Frictional Resistance)

The chart expresses the frictional resistance of various Victaulic fittings as equivalent feet of straight pipe. Fittings not listed can be estimated from the data given, for example, a 22½° elbow is approximately one-half the resistance of a 45° elbow. Values of mid-sizes can be interpolated.

Size		Dimensions					
Nominal inches DN	Actual Outside Diameter inches mm	90° Elbows		45° Elbows		Tees	
		No. 10 Std. Radius feet meters	No. 100 1 ½ D Long Radius feet meters	No. 11 Std. Radius feet meters	No. 110 1 ½ D Long Radius feet meters	Branch feet meters	Run feet meters
1 DN25	1.315 33.7	1.7 0.5	—	0.8 0.2	—	4.2 1.3	1.7 0.5
2 DN50	2.375 60.3	3.5 1.1	2.5 0.8	1.8 0.5	1.1 0.3	8.5 2.6	3.5 1.1
DN65	3.000 76.1	4.3 1.3	—	2.1 0.7	—	10.8 3.3	4.3 1.3
3 DN80	3.500 88.9	5.0 1.5	3.8 1.2	2.6 0.8	1.6 0.5	13.0 4.0	5.0 1.5
4 DN100	4.250 108.0	6.4 2.0	—	3.2 0.9	—	15.3 4.7	6.4 2.0
4 DN100	4.500 114.3	6.8 2.1	5.0 1.5	3.4 1.0	2.1 0.6	16.0 4.9	6.8 2.1
DN125	5.250 133.0	8.1 2.5	—	4.1 1.2	—	20.0 6.2	8.1 2.5
DN125	5.500 139.7	8.5 2.6	—	4.2 1.3	—	21.0 6.4	8.5 2.6
5	5.563 141.3	8.5 2.6	—	4.2 1.3	—	21.0 6.4	8.5 2.6
	6.250 159.0	9.4 2.9	—	4.9 1.5	—	25.0 7.6	9.6 2.9
	6.500 165.1	9.6 2.9	—	5.0 1.5	—	25.0 7.6	10.0 3.0
6 DN150	6.625 168.3	10.0 3.0	7.5 2.3	5.0 1.5	3.0 0.9	25.0 7.6	10.0 3.0
8 DN200	8.625 219.1	13.0 4.0	9.8 3.0	6.5 2.0	4.0 1.2	33.0 10.1	13.0 4.0
10 DN250	10.750 273.0	17.0 5.2	12.0 3.7	8.3 2.5	5.0 1.5	41.0 12.5	17.0 5.2
12 DN300	12.750 323.9	20.0 6.1	14.5 4.4	10.0 3.0	6.0 1.8	50.0 15.2	20.0 6.1
14 DN350	14.000 355.6	24.5 ⁴ 7.5	15.8 4.8	18.5 ⁴ 5.6	11.0 3.4	70.0 21.3	23.0 7.0
16 DN400	16.000 406.4	28.0 ⁴ 8.5	18.0 5.5	21.0 ⁴ 6.4	13.0 4.0	80.0 24.4	27.0 8.2
18 DN450	18.000 457.0	31.0 ⁴ 9.5	20.0 6.1	23.5 ⁴ 7.2	14.0 4.3	90.0 27.4	30.0 9.1
20 DN800	20.000 508.0	34.0 ⁴ 10.4	22.5 6.9	25.5 ⁴ 7.8	16.0 4.9	100.0 30.5	33.0 10.1
24 DN600	24.000 610.0	42.0 ⁴ 12.8	27.0 8.2	29.5 ⁴ 9.0	19.0 5.8	120.0 36.6	40.0 12.2

AGS fittings available up to 60"/DN1500. Contact Victaulic for details.



⁴ Fitting flow data for 14-24"/DN350-DN600 size No. 10 and No. 11 Elbows is based on fittings for Style 07 and 77 couplings. For flow data on AGS fittings (No. W10 and No. W11 Elbows), refer to [publication 20.05](#).



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